

Work Order ID 52531

September 29, 2009 11:44:59 AM



Page 1

Item ID: D3848-3

Accept



Setup Start



Revision ID: B

Item Name: Gasket

Stop



Start Date: 09/30/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 10/05/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-09-29 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3848

B

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3848

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

B 910-15



110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 910-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

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Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

2) 8 on 10/15

192

p

Quality Control

130

Identify as per dwg & Stock Location: ~~18~~

0.00



Packaging

Memo

0.00

Packaging

9/10/16 12x SF

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/19 MF 09-10-19

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Picklist Print

September 29, 2009 11:44:59 AM

Page 1

Work Order ID: 52531

Parent Item: D3848-3RevB

Parent Item Name: Gasket



Comments:

Start Date: 09/30/2009

Required Date: 10/05/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	84.6181	36.6000	43.9200		
NEOPRENE SHEET 0.063 											18410-15	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

84.61805853

111853

-4.147E-05

112508

84.6181

112660

112660

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4/52531

D3848-1 GASKET

D3848-3 GASKET

D3848-5 GASKET

D3848-7 GASKET 

RELEASED
12/17/15 MB

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
(REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3848-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3848-1 = 0.36 lbs
D3848-3 = 0.44 lbs
D3848-5 = 0.51 lbs
D3848-7 = 0.36 lbs

B	RE-DESIGN Ø0.400 WAS SLOT HOLE ON D3848-1/-3/-5 (ZN C4-2, A4-2, A8-2, C4-3, A7-3); ADD D3848-7 (ZN B2-1 & A4-3); 66.87 WAS 67.36 (ZN B4-2)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	AB	DRAWING NO.	REV. B
MFG. APPR.		D3848	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	09.06.30	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

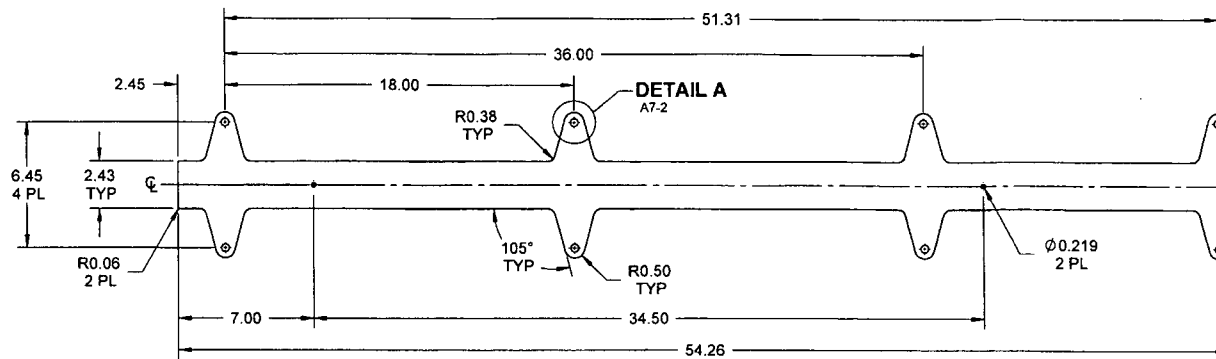
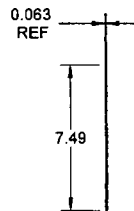
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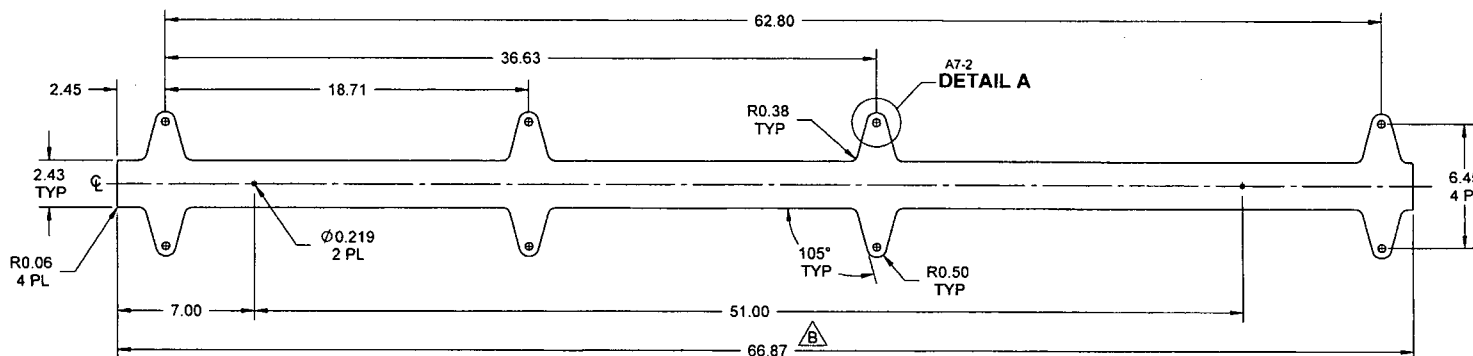
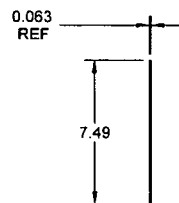
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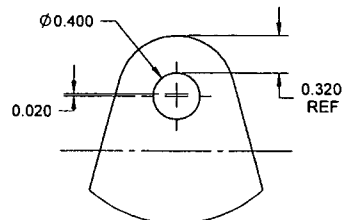


D3848-1 GASKET

#52531



D3848-3 GASKET



DETAIL A: SLOT DETAIL
TYP

D4-2
C3-2
D2-3
B3-3

RELEASED
8/15/15

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO. D3848	REV. B
MFG. APPR.		SHEET 2 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
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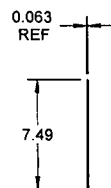
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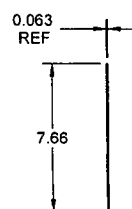
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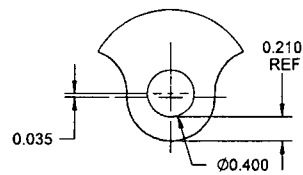
D3848-5 GASKET

5253



D3848-7 GASKET

RELEASED
6/17/15



DETAIL B: SLOT DETAIL C1-3
TYP

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D3848	SHEET 3 OF 3
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	GASKET	NTS
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